

Datasheet

Durethan A30SFN31 000000

PA 66, non-reinforced, injection molding, halogen free flame retardant, improved flowability, heat-aging stabilized

ISO Shortname: ISO 16396-PA 66+PA 6,FR(30),GF2HR,S12-040

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2; 260 °C / MT 80 °C; 600 bar	%	ISO 294-4	1.1	
C Molding shrinkage, transverse	60x60x2; 260 °C / MT 80 °C; 600 bar	%	ISO 294-4	1.1	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	3800	1500
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	85	50
C Yield strain	50 mm/min	%	ISO 527-1,-2	4.1	>20
C Charpy impact strength	23 °C	kJ/m²	ISO 179-1eU	60	N
C Charpy impact strength	-30 °C	kJ/m²	ISO 179-1eU	50	80
C Charpy notched impact strength	23 °C	kJ/m²	ISO 179-1eA	<10	<10
Izod impact strength	23 °C	kJ/m²	ISO 180-1U	55	N
Izod impact strength	-30 °C	kJ/m²	ISO 180-1U	55	60
Izod notched impact strength		kJ/m²	ISO 180-1A	<10	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	3700	1600
Flexural strength	2 mm/min	MPa	ISO 178-A	125	55
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	5.8	7,8
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	120	40
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	260	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	80	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	212	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	230	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.8	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.7	
C Burning behavior UL 94	1.5 mm	Class	UL 94	V-0	
C Burning behavior UL 94	0.4 mm	Class	UL 94	V-0	
C Oxygen index	Method A	%	ISO 4589-2	34	
Glow wire test (GWFI)	0.4 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWFI)	0.75 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWFI)	1.5 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWFI)	3.0 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWIT)	0.4 mm	°C	IEC 60695-2-13	775	

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Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Glow wire test (GWIT)	0.75 mm	°C	IEC 60695-2-13	775	
Glow wire test (GWIT)	1.5 mm	°C	IEC 60695-2-13	775	
Glow wire test (GWIT)	3.0 mm	°C	IEC 60695-2-13	775	
Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	4.0	8.0
C Relative permittivity	1 MHz	-	IEC 60250	4.0	4.0
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	120	2000
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	190	550
C Volume resistivity		Ohm·m	IEC 62631-3	1E12	1E11
C Surface resistivity		Ohm	IEC 62631-3	1E15	1E13
C Electric strength	1 mm	kV/mm	IEC 60243-1	30	25
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	600	
Comparative tracking index CTI	Solution A	PLC	UL 746A	0	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	7.9	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	2.6	
C Density		kg/m ³	ISO 1183	1169	
Bulk density		kg/m ³	ISO 60	650	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	260	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.07	
Melt temperature (Tmin - Tmax)		°C	-	260-270	
Mold temperature		°C	-	80-100	

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

Health and Safety

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling Envalior products mentioned in this publication. Before working with these products, you must read and become familiar with the available information on their hazards, proper use, and handling. This cannot be overemphasized. Information is available in several forms, e.g., material safety data sheets (MSDS) and product labels. Consult your Envalior representative or contact the Product Safety and Regulatory Affairs Department. For materials that are not Envalior products, appropriate industrial hygiene and other safety precautions recommended by their manufacturer(s) must be followed.

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Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.