

# Datasheet **Durethan AKV15H2.0 901510**

PA 66, 15% glass fibers, injection molding, heat-aging stabilized

**ISO Shortname:** ISO 16396-PA 66,GF15,GHR,S14-060

| Property                                      | Test Condition    | Unit     | Standard   | guide value <sup>1</sup> dry as molded conditioned |        |
|---|-------------------|----------|------------|--|--------|
| Mechanical properties (23 °C/50 % r. h.)      |                   |          |            |  |        |
| Tensile modulus                               | 1 mm/min          | lb/in²   | ASTM D 638 | 856000   | 536000 |
| Tensile elongation at break                   | =                 | %        | ASTM D 638 | 9.0  | 3.0    |
| Tensile stress at break                       | -                 | lb/in²   | ASTM D 638 | 18800  | 12300  |
| Izod notched impact strength                  | 73 °F, 0.125 in   | ft-lb/in | ASTM D 256 | 1.2  |        |
| Izod notched impact strength                  | -40 °F; 0.125 in  | ft-lb/in | ASTM D 256 |  | 1.6    |
| Flexural strength                             |                   | lb/in²   | ASTM D 790 | 30400  | 16000  |
| Flexural modulus                              | -                 | lb/in²   | ASTM D 790 | 754000   | 478000 |
| Thermal properties                            |                   |          |            |  |        |
| Deflection temperature under load, Unannealed | 66 psi; 0.157 in  | °F       | ASTM D 648 | > 480  |        |
| Deflection temperature under load, Unannealed | 264 psi; 0.157 in | °F       | ASTM D 648 | 480  |        |
| Other properties (23 °C)                      |                   |          |            |  |        |
| Density                                       |                   | lb/in³   | ASTM D 792 | 0.044  |        |
| Specific gravity                              |                   | -        | ASTM D 792 | 1.23   |        |

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications



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