

Datasheet

Durethan AKV15H2.0 901510

PA 66, 15% glass fibers, injection molding, heat-aging stabilized

ISO Shortname: ISO 16396-PA 66,GF15,GHR,S14-060

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2; 290 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.7	
C Molding shrinkage, transverse	60x60x2; 290 °C / MT 80 °C; 600 bar	%	ISO 294-4	1.0	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	6200	3800
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	120	75
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.0	18
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	35	60
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	35	40
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	< 10	< 10
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	< 10	< 10
Charpy notched impact strength	-40 °C	kJ/m ²	ISO 179-1eA	< 10	< 10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	30	45
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	30	35
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	< 10	< 10
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	< 10	< 10
Flexural modulus	2 mm/min	MPa	ISO 178-A	5200	3200
Flexural strength	2 mm/min	MPa	ISO 178-A	200	110
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.0	8.0
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	175	90
C Puncture maximum force	23 °C	N	ISO 6603-2	610	816
C Puncture maximum force	-30 °C	N	ISO 6603-2	590	
C Puncture energy	23 °C	J	ISO 6603-2	1.7	2.1
C Puncture energy	-30 °C	J	ISO 6603-2	0.7	
Ball indentation hardness		N/mm ²	ISO 2039-1	190	100
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	263	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	230	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	>250	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	> 230	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.4	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.9	

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				d.a.m.	cond.
C Burning behavior UL 94	1.5 mm	Class	UL 94	HB	
C Burning behavior UL 94	0.75 mm	Class	UL 94	HB	
C Oxygen index	Method A	%	ISO 4589-2	24	
Resistance to heat (ball pressure test)		°C	IEC 60695-10-2	248	
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	650	
Burning behavior US-FMVSS302	>=1.0 mm		ISO 3795	passed	
Torsional storage modulus		MPa	ISO 6721-2	1300	
Torsional loss modulus		MPa	ISO 6721-2	0.008	
Loss factor		-	ISO 6721-2	0.02	
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	230	
Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	4.0	9.0
C Relative permittivity	1 MHz	-	IEC 60250	4.0	4.0
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	90	2200
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	170	700
C Volume resistivity		Ohm-m	IEC 62631-3	1E13	1E10
C Surface resistivity		Ohm	IEC 62631-3	1E15	1E12
C Electric strength	1 mm	kV/mm	IEC 60243-1	35	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	425	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	7	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	2.4	
C Density		kg/m ³	ISO 1183	1240	
Bulk density		kg/m ³	ISO 60	600	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	290	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (Tmin - Tmax)		°C	-	280-300	
Mold temperature		°C	-	80-120	

Notes

¹ Typical properties: these are not to be construed as specifications

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C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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