

Datasheet

Durethan BG30FN05 000000

PA 6, 30% glass, injection molding, halogen free flame retardant, low tendency to warp, heat-aging stabilized

ISO Shortname: ISO 16396-PA 6,G30 FR(30),GF2HR,S12-050

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2; 260 °C / MT 80 °C; 600 bar	%	ISO 294-4	0,8	
C Molding shrinkage, transverse	60x60x2; 260 °C / MT 80 °C; 600 bar	%	ISO 294-4	0,8	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	5400	2100
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	75	30
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	2.2	>20
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	40	60
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	38	25
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	<10	<10
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	<10	<10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	30	45
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	30	20
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	<10	<10
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	<10	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	5200	2000
Flexural strength	2 mm/min	MPa	ISO 178-A	120	45
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	3	7
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	40	
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	222	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	100	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	195	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	200	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.6	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.7	
C Burning behavior UL 94	1.5 mm	Class	UL 94	V-0	
C Burning behavior UL 94	0.4 mm	Class	UL 94	V-0	
Burning behavior UL 94	0.75 mm	Class	UL 94	V-0	
Burning behavior UL 94	3.0 mm	Class	UL 94	V-0	
Resistance to heat (ball pressure test)		°C	IEC 60695-10-2	201	
Glow wire test (GWI)	0.4 mm	°C	IEC 60695-2-12	960	

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Property	Test Condition	Unit	Standard	guide value ¹ d.a.m. cond.
Glow wire test (GWFI)	0.75 mm	°C	IEC 60695-2-12	960
Glow wire test (GWFI)	1.5 mm	°C	IEC 60695-2-12	960
Glow wire test (GWFI)	3.0 mm	°C	IEC 60695-2-12	960
Glow wire test (GWIT)	0.4 mm	°C	IEC 60695-2-13	960
Glow wire test (GWIT)	0.75 mm	°C	IEC 60695-2-13	900
Glow wire test (GWIT)	1.5 mm	°C	IEC 60695-2-13	800
Glow wire test (GWIT)	3.0 mm	°C	IEC 60695-2-13	800
Electrical properties (23 °C/50 % r. h.)				
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	550
Comparative tracking index CTI	Solution A	PLC	UL 746A	0
Other properties (23 °C)				
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	6
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	1.8
C Density		kg/m ³	ISO 1183	1410
Bulk density		kg/m ³	ISO 60	700
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	260
C Injection molding-Mold temperature		°C	ISO 294	80
Processing recommendations				
Drying temperature dry air dryer		°C	-	80
Drying time dry air dryer		h	-	2-6
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.07
Melt temperature (Tmin - Tmax)		°C	-	240-260
admissible residence time at Tmax		min	-	<5
Mold temperature		°C	-	80-100

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

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