

Durethan BKV115H3.0 000000

PA 6-Copolymer, 15 % glass fibers, injection molding, improved impact strength, heat-aging stabilized

ISO Shortname: ISO 16396-PA 6/66-I,GF15,GHR,S14-060

| Property | Test Condition | Unit | Standard | guide value ¹ | |
|---|-------------------------------------|---------------------|----------------|--------------------------|-------|
| | | | | d.a.m. | cond. |
| Rheological properties | | | | | |
| C Molding shrinkage, parallel | 60x60x2; 280 °C / MT 80 °C; 600 bar | % | ISO 294-4 | 0.4 | |
| C Molding shrinkage, transverse | 60x60x2; 280 °C / MT 80 °C; 600 bar | % | ISO 294-4 | 0.5 | |
| Post- shrinkage, parallel | 60x60x2; 120 °C; 4 h | % | ISO 294-4 | 0.1 | |
| Post- shrinkage, transverse | 60x60x2; 120 °C | % | ISO 294-4 | 0.1 | |
| Mechanical properties (23 °C/50 % r. h.) | | | | | |
| C Tensile modulus | 1 mm/min | MPa | ISO 527-1,-2 | 5600 | 2700 |
| C Tensile Stress at break | 5 mm/min | MPa | ISO 527-1,-2 | 110 | 55 |
| C Tensile Strain at break | 5 mm/min | % | ISO 527-1,-2 | 4.5 | 14.0 |
| C Charpy impact strength | 23 °C | kJ/m ² | ISO 179-1eU | 60 | 80 |
| C Charpy impact strength | -30 °C | kJ/m ² | ISO 179-1eU | 45 | 45 |
| C Charpy notched impact strength | 23 °C | kJ/m ² | ISO 179-1eA | <10 | 15 |
| C Charpy notched impact strength | -30 °C | kJ/m ² | ISO 179-1eA | <10 | <10 |
| Izod impact strength | 23 °C | kJ/m ² | ISO 180-1U | 55 | 80 |
| Izod impact strength | -30 °C | kJ/m ² | ISO 180-1U | 40 | 45 |
| Izod notched impact strength | 23 °C | kJ/m ² | ISO 180-1A | <10 | 15 |
| Izod notched impact strength | -30 °C | kJ/m ² | ISO 180-1A | <10 | <10 |
| Flexural modulus | 2 mm/min | MPa | ISO 178-A | 5200 | 2400 |
| Flexural strength | 2 mm/min | MPa | ISO 178-A | 180 | 90 |
| Flexural strain at flexural strength | 2 mm/min | % | ISO 178-A | 5.5 | 7 |
| Flexural stress at 3.5 % strain | 2 mm/min | MPa | ISO 178-A | 160 | 65 |
| C Puncture maximum force | 23 °C | N | ISO 6603-2 | 700 | 3300 |
| C Puncture maximum force | -30 °C | N | ISO 6603-2 | 600 | 700 |
| C Puncture energy | 23 °C | J | ISO 6603-2 | 2 | 9.2 |
| C Puncture energy | -30 °C | J | ISO 6603-2 | 1.6 | 1.7 |
| Thermal properties | | | | | |
| C Melting temperature | 10 °C/min | °C | ISO 11357-1,-3 | 212 | |
| C Temperature of deflection under load | 1.80 MPa | °C | ISO 75-1,-2 | 185 | |
| C Temperature of deflection under load | 0.45 MPa | °C | ISO 75-1,-2 | 205 | |
| Vicat softening temperature | 50 N; 120 °C/h | °C | ISO 306 | 198 | |
| C Coefficient of linear thermal expansion, parallel | 23 to 55 °C | 10 ⁻⁴ /K | ISO 11359-1,-2 | 0.3 | |
| C Coefficient of linear thermal expansion, transverse | 23 to 55 °C | 10 ⁻⁴ /K | ISO 11359-1,-2 | 1.2 | |
| C Burning behavior UL 94 | 1.5 mm | Class | UL 94 | HB | |
| C Burning behavior UL 94 | 0.75 mm | Class | UL 94 | HB | |
| Glow wire test (GWI) | 2.0 mm | °C | IEC 60695-2-12 | 650 | |
| Burning behavior US-FMVSS302 | 2.0 mm | | ISO 3795 | passed | |
| Electrical properties (23 °C/50 % r. h.) | | | | | |
| C Comparative tracking index CTI | Solution A | Rating | IEC 60112 | 600 | |
| Other properties (23 °C) | | | | | |



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| Property | Test Condition | Unit | Standard | guide value ¹ d.a.m. cond. |
|---|----------------|-------------------|----------------------|--|
| C Water absorption (Saturation value) | Water at 23 °C | % | ISO 62 | 8.5 |
| C Water absorption (Equilibrium value) | 23 °C; 50 % RH | % | ISO 62 | 2.5 |
| C Density | | kg/m ³ | ISO 1183 | 1230 |
| Bulk density | | kg/m ³ | ISO 60 | 600 |
| Processing conditions for test specimens | | | | |
| C Injection molding-Melt temperature | | °C | ISO 294 | 280 |
| C Injection molding-Mold temperature | | °C | ISO 294 | 80 |
| Processing recommendations | | | | |
| Drying temperature dry air dryer | | °C | - | 80 |
| Drying time dry air dryer | | h | - | 2-6 |
| Residual moisture content | | % | Acc. to Karl Fischer | 0.03-0.12 |
| Melt temperature (Tmin - Tmax) | | °C | - | 260-290 |
| Mold temperature | | °C | - | 80-100 |

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.



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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

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