

# Datasheet

## Durethan BKV130 901510 DUS008

PA 6, 30% glass fibers, injection molding, improved impact strength

ISO Shortname: ISO 16396-PA 6-I,GF30,GR,S14-090

Property	Test Condition	Unit	Standard	guide value <sup>1</sup>	
				d.a.m.	cond.
<b>Rheological properties</b>					
C Molding shrinkage, parallel	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.3	
C Molding shrinkage, transverse	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.7	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2	
<b>Mechanical properties (23 °C/50 % r. h.)</b>					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	9300	5200
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	155	95
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	4.0	7.5
C Charpy impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eU	90	90
C Charpy impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eU	70	75
Izod impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1U	80	85
Izod impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1U	70	70
Izod notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1A	12	20
Izod notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1A	<10	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	8600	4700
Flexural strength	2 mm/min	MPa	ISO 178-A	245	160
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.0	6.3
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	240	135
C Puncture maximum force	23 °C	N	ISO 6603-2	930	
C Puncture maximum force	-30 °C	N	ISO 6603-2	750	
C Puncture energy	23 °C	J	ISO 6603-2	4	
C Puncture energy	-30 °C	J	ISO 6603-2	2.6	
<b>Thermal properties</b>					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	222	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	205	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	220	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	213	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	0.2	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	1.0	
<b>Other properties (23 °C)</b>					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	6.3	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	1.9	

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C Density		kg/m <sup>3</sup>	ISO 1183	1370
Bulk density		kg/m <sup>3</sup>	ISO 60	650
<b>Processing conditions for test specimens</b>				
C Injection molding-Melt temperature		°C	ISO 294	280
C Injection molding-Mold temperature		°C	ISO 294	80
<b>Processing recommendations</b>				
Drying temperature dry air dryer		°C	-	80
Drying time dry air dryer		h	-	2-6
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12
Melt temperature (Tmin - Tmax)		°C	-	260-290
Mold temperature		°C	-	80-100

### Notes

**1** Typical properties: these are not to be construed as specifications

**C** These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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