

Durethan BKV25FN04 000000

PA 6, 25 % glass fibers, injection molding, halogen free flame retardant, heat-aging stabilized

ISO Shortname: ISO 16396-PA 6,GF25,FR(40),GF2HR,S12-100

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2	%	ISO 294-4	0.3	
C Molding shrinkage, transverse	60x60x2	%	ISO 294-4	0.8	
Post- shrinkage, parallel	60x60x2	%	ISO 294-4	0.1	
Post- shrinkage, transverse	60x60x2	%	ISO 294-4	0.1	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	9800	6100
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	125	80
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.4	6.7
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	65	65
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	60	55
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	<10	13
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	<10	<10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	55	60
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	<10	14
Flexural modulus	2 mm/min	MPa	ISO 178-A	9400	6000
Flexural strength	2 mm/min	MPa	ISO 178-A	200	140
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	3.3	5.5
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A		120
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	220	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	200	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	219	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	212	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.2	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.8	
C Burning behavior UL 94	1.5 mm	Class	UL 94	V-0	
C Burning behavior UL 94	0.75 mm	Class	UL 94	V-0	
C Burning behavior UL 94-5V	1.5 mm	Class	UL 94	5VA	
C Oxygen index	Method A	%	ISO 4589-2	32	
Glow wire test (GWFI)	0.75 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWFI)	1.5 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWFI)	3.0 mm	°C	IEC 60695-2-12	960	
Glow wire test (GWIT)	0.75 mm	°C	IEC 60695-2-13	775	
Glow wire test (GWIT)	1.5 mm	°C	IEC 60695-2-13	775	
Glow wire test (GWIT)	3.0 mm	°C	IEC 60695-2-13	800	
Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	3.9	8.3
C Relative permittivity	1 MHz	-	IEC 60250	3.5	3.9
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	150	1205



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Property	Test Condition	Unit	Standard	guide value ¹	
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C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	160	710
C Volume resistivity		Ohm·m	IEC 60093	3.4E+13	1.4E+11
C Electric strength	1 mm	kV/mm	IEC 60243-1	40	38
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	600	
Comparative tracking index CTI	Solution A	PLC	UL 746A	0	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	4.9	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	1.6	
C Density		kg/m ³	ISO 1183	1382	
Bulk density		kg/m ³	ISO 60	620	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	260	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Melt temperature (Tmin - Tmax)		°C	-	250-280	
Mold temperature		°C	-	70-90	

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.



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Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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