

Durethan BKV25H2.0LT 904040

PA 6, 25 % glass fibers, injection molding, heat-aging stabilized, improved laser-transparency, NIR-laser transparent coloring (black)

ISO Shortname: ISO 16396-PA 6,GF25,GHR,S14-080

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
Molding shrinkage, parallel	150x105x3; 280 °C / MT 80 °C; 500 bar	%	acc. ISO 2577	0.21	
Molding shrinkage, transverse	150x105x3; 280 °C / MT 80 °C; 500 bar	%	acc. ISO 2577	0.88	
Post- shrinkage, parallel	150x105x3; 120 °C; 4 h	%	acc. ISO 2577	0.04	
Post- shrinkage, transverse	150x105x3; 120 °C; 4 h	%	acc. ISO 2577	0.14	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	8400	5100
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	160	90
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.0	6.0
C Tensile creep modulus	1 h	MPa	ISO 899-1		4500
C Tensile creep modulus	1000 h	MPa	ISO 899-1		3500
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	60	80
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	45	45
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	<10	10
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	<10	<10
Charpy notched impact strength	-40 °C	kJ/m ²	ISO 179-1eA	<10	<10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	65	85
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	60	65
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	<10	<10
Izod notched impact strength	-40 °C	kJ/m ²	ISO 180-1A	<10	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	7200	4200
Flexural strength	2 mm/min	MPa	ISO 178-A	250	145
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	5.0	6.0
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	230	120
C Puncture maximum force	23 °C	N	ISO 6603-2	926	
C Puncture maximum force	-30 °C	N	ISO 6603-2	832	
C Puncture energy	23 °C	J	ISO 6603-2	3.4	
C Puncture energy	-30 °C	J	ISO 6603-2	2.6	
Ball indentation hardness		N/mm ²	ISO 2039-1	190	90
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	222	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	200	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	215	
C Temperature of deflection under load	8.00 MPa	°C	ISO 75-1,-2	120	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	>200	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.3	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.9	
C Burning behavior UL 94	1.5 mm	Class	UL 94	HB	
C Burning behavior UL 94	0.75 mm	Class	UL 94	HB	



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Property	Test Condition	Unit	Standard	guide value ¹	
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C Oxygen index	Method A	%	ISO 4589-2	23	
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	650	
Burning behavior US-FMVSS302			ISO 3795	passed	
Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	4.0	15
C Relative permittivity	1 MHz	-	IEC 60250	4.0	5.0
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	50	5000
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	150	1600
C Volume resistivity		Ohm·m	IEC 60093	1E13	1E10
C Surface resistivity		Ohm	IEC 60093	1E14	1E12
C Electric strength	1 mm	kV/mm	IEC 60243-1	40	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	400	
Comparative tracking index CTI M	Solution B	Rating	IEC 60112	275 M	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	7.5	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	2.2	
C Density		kg/m ³	ISO 1183	1320	
Bulk density		kg/m ³	ISO 60	700	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	280	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (T _{min} - T _{max})		°C	-	270-290	
Mold temperature		°C	-	80-120	

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.



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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

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