

# Datasheet

## Durethan BKV30H2.0LT 904040

PA 6, 30% glass fibers, injection molding, heat-aging stabilized, NIR-laser transparent coloring (black)

ISO Shortname: ISO 16396-PA 6,GF30,GHR,S14-090

Property	Test Condition	Unit	Standard	guide value <sup>1</sup>	
				d.a.m.	cond.
<b>Rheological properties</b>					
Molding shrinkage, parallel	150x105x3; 280 °C / MT 80 °C; 500 bar	%	acc. ISO 294-4	0.18	
Molding shrinkage, transverse	150x105x3; 280 °C / MT 80 °C; 500 bar	%	acc. ISO 294-4	0.85	
Post- shrinkage, parallel	150x105x3; 120 °C; 4 h	%	acc. ISO 294-4	0.04	
Post- shrinkage, transverse	150x105x3; 120 °C; 4 h	%	acc. ISO 294-4	0.11	
<b>Mechanical properties (23 °C/50 % r. h.)</b>					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	9500	5900
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	170	100
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.0	6.0
C Tensile creep modulus	1 h	MPa	ISO 899-1	5100	
C Tensile creep modulus	1000 h	MPa	ISO 899-1	4100	
C Charpy impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eU	80	90
C Charpy impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eU	70	70
C Charpy notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eA	10	20
C Charpy notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eA	<10	<10
Izod notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1A	<10	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	8300	5000
Flexural strength	2 mm/min	MPa	ISO 178-A	270	160
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.0	6.0
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	140	
C Puncture energy	23 °C	J	ISO 6603-2	6	10
C Puncture energy	-30 °C	J	ISO 6603-2	4	
Ball indentation hardness		N/mm <sup>2</sup>	ISO 2039-1	210	100
<b>Thermal properties</b>					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	222	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	~200	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	~215	
C Temperature of deflection under load	8.00 MPa	°C	ISO 75-1,-2	~110	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	>200	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	0.2	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	0.8	
C Burning behavior UL 94	1.5 mm	Class	UL 94	HB	
Burning behavior UL 94	3.2 mm	Class	UL 94	HB	
C Oxygen index	Method A	%	ISO 4589-2	22	

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Property	Test Condition	Unit	Standard	guide value <sup>1</sup>	
				d.a.m.	cond.
Glow wire test (GWFI)		°C	IEC 60695-2-12	600	
Burning behavior US-FMVSS302			ISO 3795	passed	
<b>Electrical properties (23 °C/50 % r. h.)</b>					
C Relative permittivity	100 Hz	-	IEC 60250	4.2	12
C Relative permittivity	1 MHz	-	IEC 60250	3.8	4.4
C Dissipation factor	100 Hz	10 <sup>-4</sup>	IEC 60250	100	2550
C Dissipation factor	1 MHz	10 <sup>-4</sup>	IEC 60250	170	780
C Volume resistivity		Ohm·m	IEC 62631-3	1E13	1E10
C Surface resistivity		Ohm	IEC 62631-3	1E14	1E13
C Electric strength	1 mm	kV/mm	IEC 60243-1	40	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	425	
Comparative tracking index CTI M	Solution B	Rating	IEC 60112	300	(200) M
<b>Other properties (23 °C)</b>					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	~7.0	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	~2.1	
C Density		kg/m <sup>3</sup>	ISO 1183	1360	
Bulk density		kg/m <sup>3</sup>	ISO 60	~700	
<b>Processing conditions for test specimens</b>					
C Injection molding-Melt temperature		°C	ISO 294	280	
C Injection molding-Mold temperature		°C	ISO 294	80	
<b>Processing recommendations</b>					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (Tmin - Tmax)		°C	-	270-290	
Mold temperature		°C	-	80-120	

### Notes

**1** Typical properties: these are not to be construed as specifications

**C** These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

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