

Datasheet

Durethan BKV35H2.0EF 901015 LO

PA 6, 35% glass fibers, injection molding, improved flowability, heat-aging stabilized

ISO Shortname: ISO 16396-PA 6,GF35,GHR,S10-100

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2; 270 °C / WZ 120 °C; 600 bar	%	ISO 294-4	0.2	
C Molding shrinkage, transverse	60x60x2; 270 °C / WZ 120 °C; 600 bar	%	ISO 294-4	0.65	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.05	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.15	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	10800	6700
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	180	110
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.0	5.5
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	85	85
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	65	60
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	12	18
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	10	10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	75	75
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	65	60
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	12	20
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	10	10
Flexural modulus	2 mm/min	MPa	ISO 178-A	10000	6200
Flexural strength	2 mm/min	MPa	ISO 178-A	275	175
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	3.4	5.5
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A		150
Ball indentation hardness		N/mm ²	ISO 2039-1	210	
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	220	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	205	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	220	
C Temperature of deflection under load	8.00 MPa	°C	ISO 75-1,-2	160	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	210	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.18	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.95	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	6.5	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	1.9	

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C Density		kg/m ³	ISO 1183	1405
Bulk density		kg/m ³	ISO 60	600
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	270
C Injection molding-Mold temperature		°C	ISO 294	80
Processing recommendations				
Drying temperature dry air dryer		°C	-	80
Drying time dry air dryer		h	-	2-6
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12
Melt temperature (Tmin - Tmax)		°C	-	250-290
Mold temperature		°C	-	80-120

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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