

Datasheet

Durethan BKV35H3.0 000000

PA 6, 35% glass fibers, injection molding, heat-aging stabilized

ISO Shortname: ISO 16396-PA 6,GF35,GHR,S14-110

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.23	
C Molding shrinkage, transverse	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.68	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.05	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.07	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	11000	6800
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	190	120
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.0	5.0
C Tensile creep modulus	1 h	MPa	ISO 899-1		6000
C Tensile creep modulus	1000 h	MPa	ISO 899-1		4900
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	85	95
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	75	75
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	15	22
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	10	10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	80	90
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	70	65
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	15	22
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	10	10
Flexural modulus	2 mm/min	MPa	ISO 178-A	10700	5900
Flexural strength	2 mm/min	MPa	ISO 178-A	290	180
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.0	5.0
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A		160
Ball indentation hardness		N/mm ²	ISO 2039-1	230	120
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	222	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	205	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	215	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	> 200	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.2	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.8	
C Burning behavior UL 94	1.5 mm	Class	UL 94		HB
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	650	
Burning behavior US-FMVSS302			ISO 3795		passed

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Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	4.0	15
C Relative permittivity	1 MHz	-	IEC 60250	4.0	5.0
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	70	2000
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	150	1200
C Volume resistivity		Ohm-m	IEC 62631-3	1E13	1E10
C Surface resistivity		Ohm	IEC 62631-3	1E14	1E12
C Electric strength	1 mm	kV/mm	IEC 60243-1	40	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	525	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	6.5	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	1.9	
C Density		kg/m ³	ISO 1183	1410	
Bulk density		kg/m ³	ISO 60	700	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	280	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (Tmin - Tmax)		°C	-	270-290	
Mold temperature		°C	-	80-120	

Notes

¹ Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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