Datasheet

Durethan BLUEBKV325ZH2.0 901510

PA 6, 25% glass fibers, blow molding, improved impact strength, heat-aging stabilized

ISO Shortname: ISO 16396-PA 6-I,GF25 (R),BHR,S14-070

Property	Test Condition	Unit	Standard	guide value [1] d.a.m.	cond.
Rheological properties					
C Molding shrinkage, parallel	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.7	
C Molding shrinkage, transverse	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.7	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	8000	4000
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	130	70
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.2	8.5
C Charpy impact strength	23 °C	kJ/m²	ISO 179-1eU	75	95
C Charpy impact strength	-30 °C	kJ/m²	ISO 179-1eU	85	
C Charpy notched impact strength	23 °C	kJ/m²	ISO 179-1eA	15	30
C Charpy notched impact strength	-30 °C	kJ/m²	ISO 179-1eA	10	
Izod impact strength	23 °C	kJ/m²	ISO 180-1U	60	85
Izod impact strength	-30 °C	kJ/m²	ISO 180-1U	70	70
Izod notched impact strength	23 °C	kJ/m²	ISO 180-1A	15	30
Izod notched impact strength	-30 °C	kJ/m²	ISO 180-1A	10	
Flexural modulus	2 mm/min	MPa	ISO 178-A	6900	3600
Flexural strength	2 mm/min	MPa	ISO 178-A	200	110
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.4	6.8
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	185	90
C Puncture maximum force	23 °C	N	ISO 6603-2	1100	
C Puncture maximum force	-30 °C	N	ISO 6603-2	800	
C Puncture energy	23 °C	J	ISO 6603-2	5.8	
C Puncture energy	-30 °C	J	ISO 6603-2	3.2	
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	219	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	190	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	210	
C Temperature of deflection under load	8.00 MPa	°C	ISO 75-1,-2	80	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10^{-4}/K	ISO 11359-1,-2	0.3	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10^{-4}/K	ISO 11359-1,-2	1.3	
Other properties (23 °C)					

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Property	Test Condition	Unit	Standard	guide value [1] d.a.m.	guide value [1] cond.
C Density		kg/m³	ISO 1183	1284	
Bulk density		kg/m³	ISO 60	625	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	280	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (Tmin - Tmax)		°C	-	270-290	
Mold temperature		°C	-	80-120	

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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