

Datasheet

Durethan DP2325H3.0 000000

PA 66, non-reinforced, injection molding, improved impact strength, heat-aging stabilized

ISO Shortname: ISO 16396-PA 66-I,,GHR,S14-020

Property	Test Condition	Unit	Standard	guide value ¹ d.a.m. cond.	
Rheological properties					
Molding shrinkage, parallel	150x105x3; 280 °C / MT 80 °C; 500 bar	%	acc. ISO 294-4	2.1	
Molding shrinkage, transverse	150x105x3; 280 °C / MT 80 °C; 500 bar	%	acc. ISO 294-4	1.9	
Post- shrinkage, parallel	150x105x3; 120 °C; 4 h	%	acc. ISO 294-4	0.5	
Post- shrinkage, transverse	150x105x3; 120 °C; 4 h	%	acc. ISO 294-4	0.1	
C Molding shrinkage, parallel	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	2.1	
C Molding shrinkage, transverse	60x60x2; 280 °C / MT 80 °C; 600 bar	%	ISO 294-4	1.9	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.4	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	1850	700
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	50	30
C Yield strain	50 mm/min	%	ISO 527-1,-2	30	35
C Nominal strain at break	50 mm/min	%	ISO 527-1,-2	50	50
C Charpy impact strength	23 °C	kJ/m²	ISO 179-1eU	N	N
C Charpy impact strength	-30 °C	kJ/m²	ISO 179-1eU	N	N
C Charpy notched impact strength	23 °C	kJ/m²	ISO 179-1eA	90	100
C Charpy notched impact strength	-30 °C	kJ/m²	ISO 179-1eA	25	20
Izod impact strength	23 °C	kJ/m²	ISO 180-1U	N	N
Izod impact strength	-30 °C	kJ/m²	ISO 180-1U	N	N
Izod notched impact strength	23 °C	kJ/m²	ISO 180-1A	85	100
Izod notched impact strength	-30 °C	kJ/m²	ISO 180-1A	25	20
Flexural modulus	2 mm/min	MPa	ISO 178-A	1800	700
Flexural strength	2 mm/min	MPa	ISO 178-A	70	30
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	7	8.7
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	55	20
C Puncture maximum force	23 °C	N	ISO 6603-2	4900	
C Puncture maximum force	-30 °C	N	ISO 6603-2	5400	
C Puncture energy	23 °C	J	ISO 6603-2	60	
C Puncture energy	-30 °C	J	ISO 6603-2	70	
Ball indentation hardness		N/mm²	ISO 2039-1	84	50
Thermal properties					

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Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	263	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	65	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	130	
C Temperature of deflection under load	8.00 MPa	°C	ISO 75-1,-2	50	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	> 200	
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	1.3	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	1.3	
C Burning behavior UL 94	1.5 mm	Class	UL 94	HB	
C Oxygen index	Method A	%	ISO 4589-2	20	
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	650	
Burning behavior US-FMVSS302	>=1.0 mm		ISO 3795	passed	
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	> 200	
Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	3.5	7.0
C Relative permittivity	1 MHz	-	IEC 60250	3.0	3.4
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	80	1500
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	150	750
C Volume resistivity		Ohm·m	IEC 62631-3	1E17	1E15
C Surface resistivity		Ohm	IEC 62631-3	1E15	1E14
C Electric strength	1 mm	kV/mm	IEC 60243-1	40	45
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	600	
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	7.0	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	2.0	
C Density		kg/m ³	ISO 1183	1076	
Bulk density		kg/m ³	ISO 60	600	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	280	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (Tmin - Tmax)		°C	-	270-290	
Mold temperature		°C	-	80-100	

Notes

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1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

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Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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