

Datasheet

Durethan ECOAKV35H2.0 901510 SR1

PA 66, 35% glass fibers, injection molding, heat-aging stabilized, improved surface finish

ISO Shortname: ISO 16396-PA 66,GF35 (R),GHR,S14-110

Property	Test Condition	Unit	Standard	guide value ¹	
				d.a.m.	cond.
Rheological properties					
Molding shrinkage, parallel	150x105x3; 290 °C / MT 80 °C; 400 bar	%	acc. ISO 294-4	0.35	
Molding shrinkage, transverse	150x105x3; 290 °C / MT 80 °C; 400 bar	%	acc. ISO 294-4	1.4	
Post- shrinkage, parallel	150x105x3; 120 °C; 4 h	%	acc. ISO 294-4	0.03	
Post- shrinkage, transverse	150x105x3; 120 °C; 4 h	%	acc. ISO 294-4	0.04	
C Molding shrinkage, parallel	60x60x2; 290 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.32	
C Molding shrinkage, transverse	60x60x2; 290 °C / MT 80 °C; 600 bar	%	ISO 294-4	1.0	
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.07	
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.09	
Mechanical properties (23 °C/50 % r. h.)					
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	11200	7500
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	190	130
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	3.0	5.0
C Tensile creep modulus	1 h	MPa	ISO 899-1		7000
C Tensile creep modulus	1000 h	MPa	ISO 899-1		5800
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	80	90
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	70	75
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	12	20
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	10	10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	75	
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	65	
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	<10	<10
Izod notched impact strength	-40 °C	kJ/m ²	ISO 180-1A	<10	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	10500	6700
Flexural strength	2 mm/min	MPa	ISO 178-A	295	200
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.0	6.0
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A		170
Thermal properties					
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	263	
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	250	
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	250	
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	>230	

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C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.2	
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	1.0	
C Burning behavior UL 94	1.5 mm	Class	UL 94	HB	
C Oxygen index	Method A	%	ISO 4589-2	23	
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	600	
Electrical properties (23 °C/50 % r. h.)					
C Relative permittivity	100 Hz	-	IEC 60250	4.0	10
C Relative permittivity	1 MHz	-	IEC 60250	4.0	4.0
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	110	2100
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	150	650
C Volume resistivity		Ohm-m	IEC 62631-3	1E13	1E10
C Surface resistivity		Ohm	IEC 62631-3	1E15	1E13
C Electric strength	1 mm	kV/mm	IEC 60243-1	35	30
Other properties (23 °C)					
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	5.0	
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	1.8	
C Density		kg/m ³	ISO 1183	1410	
Processing conditions for test specimens					
C Injection molding-Melt temperature		°C	ISO 294	290	
C Injection molding-Mold temperature		°C	ISO 294	80	
Processing recommendations					
Drying temperature dry air dryer		°C	-	80	
Drying time dry air dryer		h	-	2-6	
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12	
Melt temperature (Tmin - Tmax)		°C	-	280-300	
Mold temperature		°C	-	80-120	

Notes

¹ Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

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