

Datasheet

Pocan B4239 000000

PBT, 30% glass fibers, injection molding, flame retardant

ISO Shortname: ISO 20028-PBT,GF30,GFHMR,09-110; ISO 1043-4 FR(17)

Property	Test Condition	Unit	Standard	guide value ¹
Rheological properties				
C Melt volume-flow rate	260 °C; 5 kg	cm ³ /(10 min)	ISO 1133-1	37
C Molding shrinkage, parallel	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	0.3
C Molding shrinkage, transverse	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	0.9
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	11500
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	125
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	2.1
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	50
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	50
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	<10
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	<10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	45
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	45
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	<10
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	10500
Flexural strength	2 mm/min	MPa	ISO 178-A	200
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	2.6
Ball indentation hardness		N/mm ²	ISO 2039-1	186
C Puncture energy	23 °C	J	ISO 6603-2	2.3
C Puncture energy	-30 °C	J	ISO 6603-2	2.1
C Puncture maximum force	23 °C	N	ISO 6603-2	669
C Puncture maximum force	-30 °C	N	ISO 6603-2	649
Thermal properties				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	225
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	200
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	220
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	205
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.2
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.9
C Burning behavior UL 94	1.5 mm	Class	UL 94	V-0

Datasheet

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C Burning behavior UL 94	0.4 mm	Class	UL 94	V-0
C Burning behavior UL 94-5V	1.5 mm	Class	UL 94	5VA
C Oxygen index	Method A	%	ISO 4589-2	32
Thermal conductivity	23 °C	W/(m·K)	ISO 8302	0.24
Resistance to heat (ball pressure test)		°C	IEC 60695-10-2	213
Halving interval (Tensile strength)		°C	IEC 60216-1	9.3
Relative temperature index (Tensile strength)		°C	UL 746B	140
Halving interval (Tensile impact strength)		°C	IEC 60216-1	8.4
Relative temperature index (Tensile impact strength)		°C	UL 746B	110
Halving interval (Electric strength)		°C	IEC 60216-1	12
Relative temperature index (Electric strength)		°C	UL 746B	125
Glow wire test (GWI)	0.75 mm	°C	IEC 60695-2-12	960
Glow wire test (GWIT)	0.75 mm	°C	IEC 60695-2-13	725
Glow wire test (GWIT)	1.5 mm	°C	IEC 60695-2-13	725
Glow wire test (GWIT)	3.0 mm	°C	IEC 60695-2-13	725
Electrical properties (23 °C/50 % r. h.)				
C Relative permittivity	100 Hz	-	IEC 60250	3.9
C Relative permittivity	1 MHz	-	IEC 60250	3.8
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	60
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	520
C Volume resistivity		Ohm·m	IEC 62631-3	>1E14
C Surface resistivity		Ohm	IEC 62631-3	>1E16
C Electric strength	1 mm	kV/mm	IEC 60243-1	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	275
Other properties (23 °C)				
C Density		kg/m ³	ISO 1183	1650
Bulk density		kg/m ³	ISO 60	800
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	250
C Injection molding-Mold temperature		°C	ISO 294	80
Processing recommendations				
Drying temperature circulating air dryer		°C	-	120
Drying time circulating air dryer		h	-	4-8
Residual moisture content		%	Acc. to Karl Fischer	0.00-0.02
Melt temperature (Tmin - Tmax)		°C	-	240-260
Mold temperature		°C	-	80-100

Notes

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1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

Datasheet

Pocan B4239 000000

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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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