

Datasheet

Pocan DPT7140LDS 000000

PET+PBT, 44% glass fibers/mineral, injection molding, LDS, high thermal dimension stability

ISO Shortname: ISO 20028-PET+PBT,(GF+MD)44,GHMR,07-120

Property	Test Condition	Unit	Standard	guide value ¹
Rheological properties				
C Melt volume-flow rate	280 °C; 2.16 kg	cm ³ /(10 min)	ISO 1133-1	21
C Molding shrinkage, parallel	60x60x2; 280°C / WZ 110°C; 600 bar	%	ISO 294-4	0.2
C Molding shrinkage, transverse	60x60x2; 280°C / WZ 110°C; 600 bar	%	ISO 294-4	0.7
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	12700
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	110
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	1.3
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	30
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	25
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	<10
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	<10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	25
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	25
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	<10
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	12800
Flexural strength	2 mm/min	MPa	ISO 178-A	170
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	1.7
Thermal properties				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	255
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	210
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	250
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	225
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.2
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.5
C Burning behavior UL 94		Class	UL 94	HB
Thermal conductivity	23 °C	W/(m·K)	ISO 8302	0.3
Electrical properties (23 °C/50 % r. h.)				
C Relative permittivity	100 Hz	-	IEC 60250	4.3
C Relative permittivity	1 MHz	-	IEC 60250	4.1
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	22

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Property	Test Condition	Unit	Standard	guide value ¹
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	138
C Volume resistivity		Ohm·m	IEC 62631-3	2E18
C Surface resistivity		Ohm	IEC 62631-3	5.4E16
C Electric strength	1 mm	kV/mm	IEC 60243-1	33
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	275
Other properties (23 °C)				
C Density		kg/m ³	ISO 1183	1740
Bulk density		kg/m ³	ISO 60	1000
Material specific properties				
C Viscosity number		cm ³ /g	ISO 1628-5	50
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	280
C Injection molding-Mold temperature		°C	ISO 294	110
Processing recommendations				
Drying temperature circulating air dryer		°C	-	120
Drying time circulating air dryer		h	-	4-8
Residual moisture content		%	Acc. to Karl Fischer	0.00-0.02
Melt temperature (Tmin - Tmax)		°C	-	270-290
Mold temperature		°C	-	100-130

Notes

1 Typical properties: these are not to be construed as specifications

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

Health and Safety

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling Envalior products mentioned in this publication. Before working with these products, you must read and become familiar with the available information on their hazards, proper use, and handling. This cannot be overemphasized. Information is available in several forms, e.g., material safety data sheets (MSDS) and product labels. Consult your Envalior representative or contact the Product Safety and Regulatory Affairs Department. For materials that are not Envalior products, appropriate industrial hygiene and other safety precautions recommended by their manufacturer(s) must be followed.

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Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.